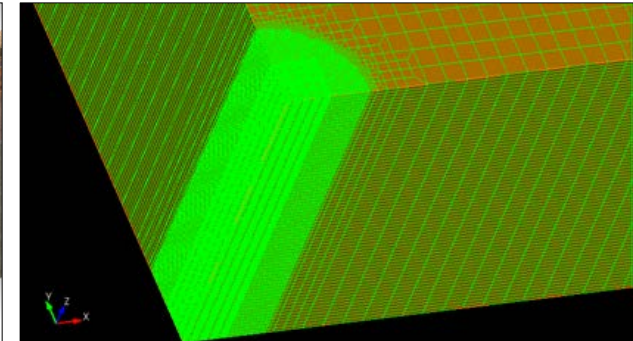
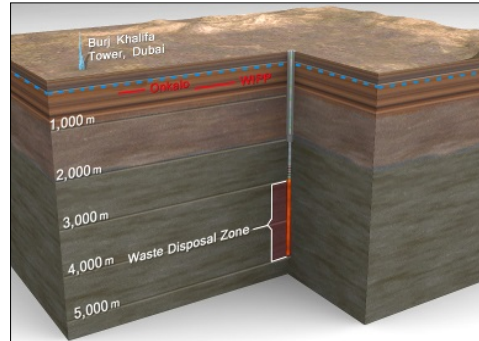
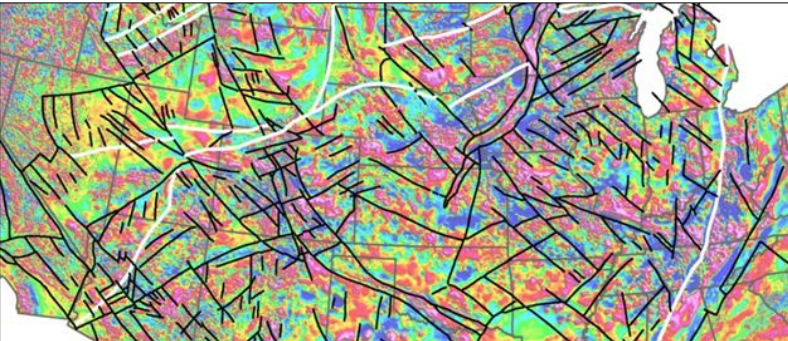


*Exceptional service in the national interest*



# Deep Borehole: from Disposal Concept to Field Test

**Kristopher L. Kuhlman**

*Sandia National Laboratories*

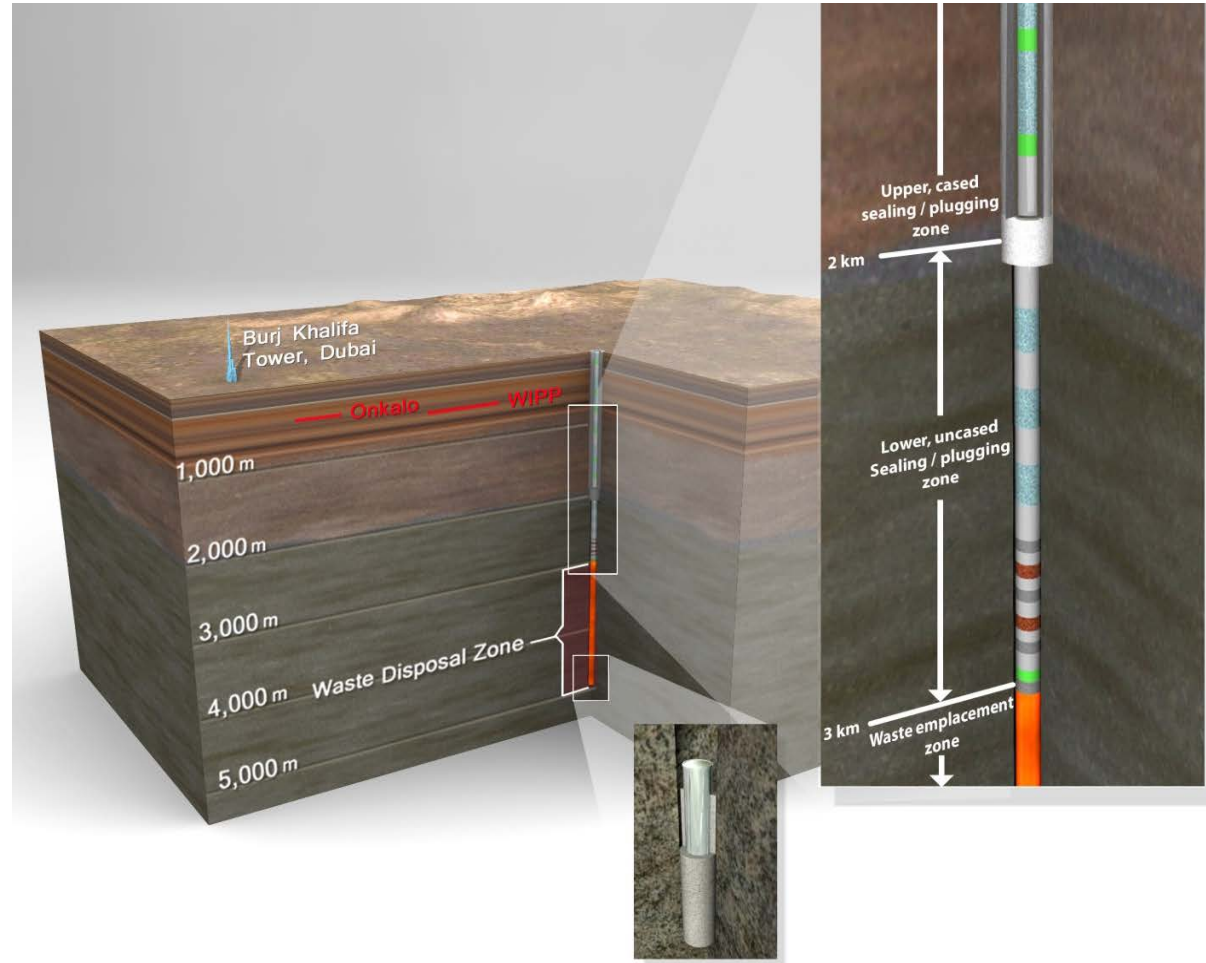
*Applied System Analysis & Research Department*



Sandia National Laboratories is a multi-program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000. SAND2015-3116 PE

# Deep Borehole Disposal Concept

- $\leq 17''$  hole to 5 km
- Straightforward Construction
- $10 \times$  Geologic Isolation of Mined Repository
- Conditions at Depth
  - Low permeability
  - Stable density gradient
  - Reducing fluid chemistry



# Radioactive Waste Forms

## Waste Properties

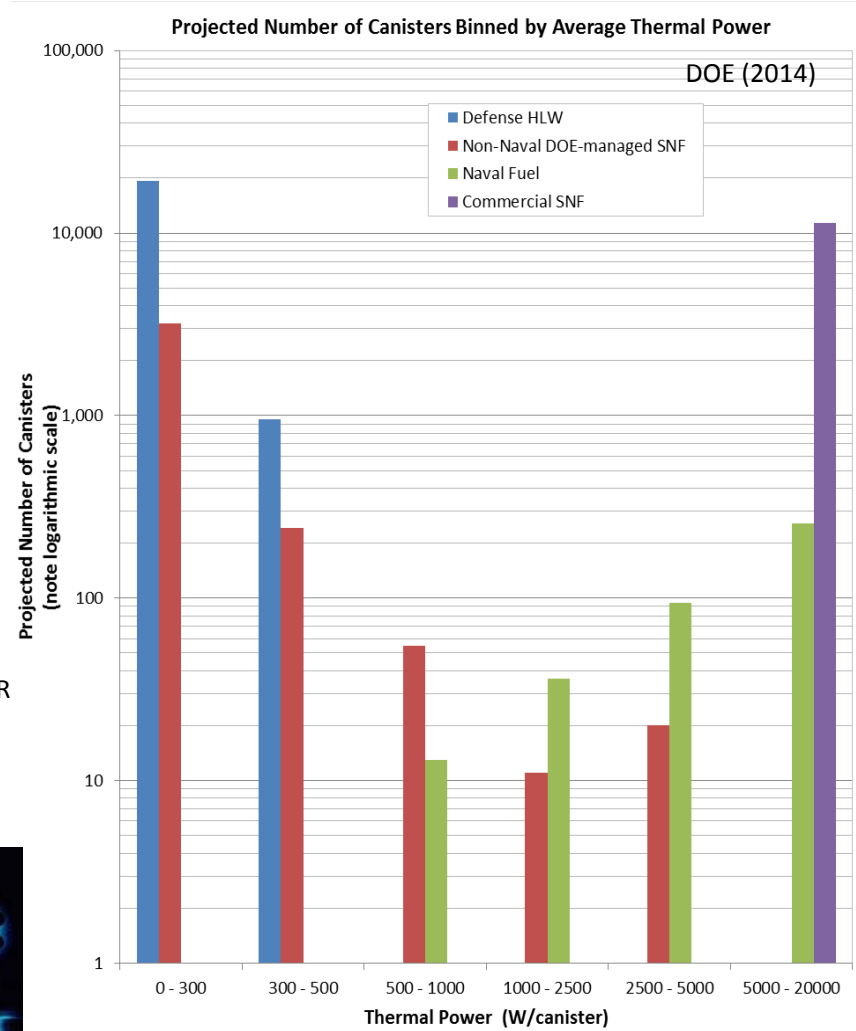
- Thermal output
- Physical size
- Waste total volume

## Primary Waste Forms

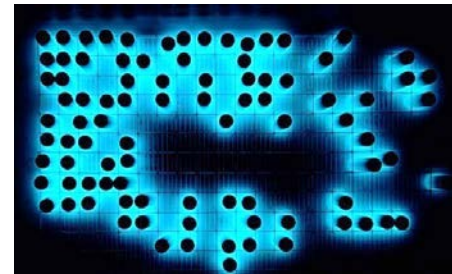
- Commercial spent nuclear fuel
- DOE-managed high-level waste
  - Tank waste converted to:
    - Borosilicate glass logs
    - Cs-137/Sr-90 capsules



>200,000 PWR Assemblies [≈12" diam.]



Hanford tank farm



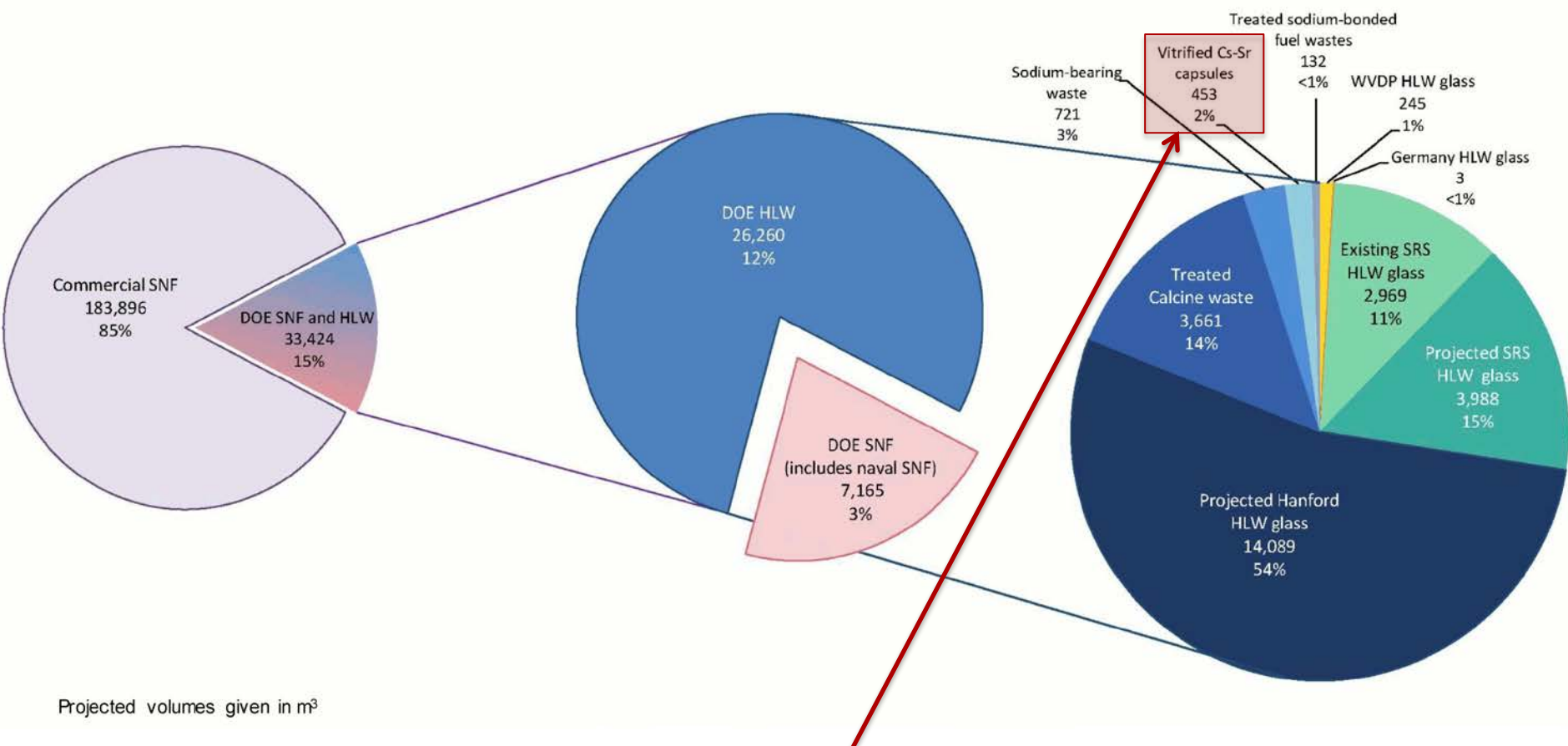
2,000 Cs/Sr Capsules [≈3" diam.]

# Radioactive Waste Volumes

Commercial and DOE-Managed HLW and SNF

DOE-Managed HLW and SNF

DOE-Managed HLW



Projected volumes given in m³

HLW = High-Level Waste  
SNF = Spent Nuclear Fuel

**≈ 40% total curies of radioactivity at Hanford**

# Recent Motivating Events

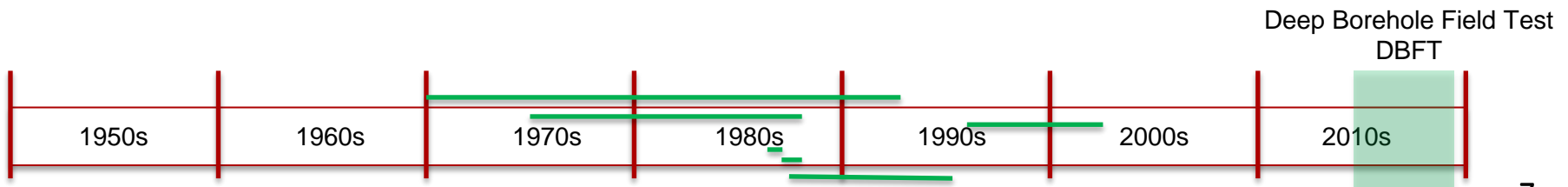
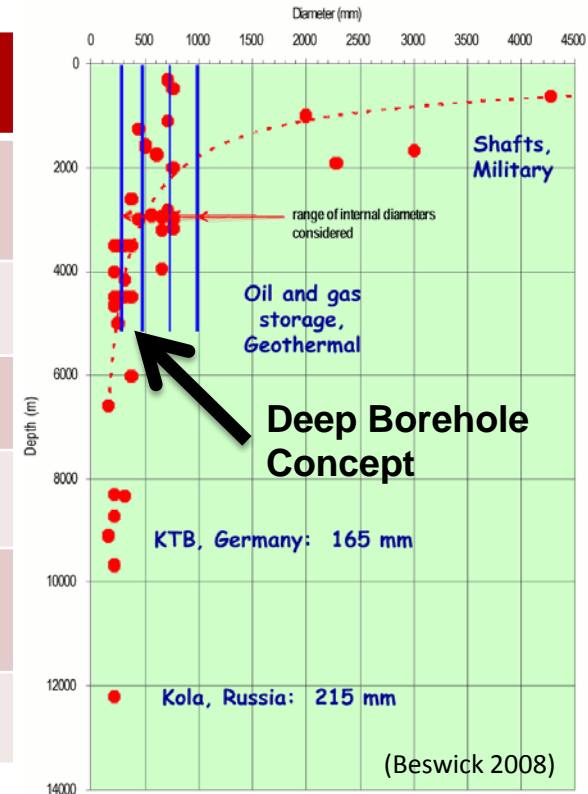
- **Jan. 2012: Blue Ribbon Commission Report**
- **Jan. 2013: US Department of Energy (DOE) Strategy**  
Strategy for Management and Disposal of Used Nuclear Fuel and High-Level Radioactive Waste
- **Oct. 2014: DOE Disposal Options**  
Assessment of Disposal Options for DOE-Managed High-Level Radioactive Waste and Spent Nuclear Fuel
  1. Dispose all HLW & SNF in common repository
  2. Dispose some DOE-managed HLW and SNF in separate mined repository
  3. Dispose of smaller waste forms in deep boreholes
- **Oct. 2014: Deep Borehole Request for Information (RFI)**  
Seeking Interest in siting a Deep Borehole Field Test
- **March 24, 2015: Obama Memo**  
“In accordance with the [Nuclear Waste Policy] Act, I find the development of a repository for the disposal of high-level radioactive waste resulting from atomic energy defense activities only is required”
- **March 2015: Deep Borehole Draft Request for Proposals (RFP)**  
Seeking Site, Drilling & Management Proposals for Deep Borehole Field Test



# History

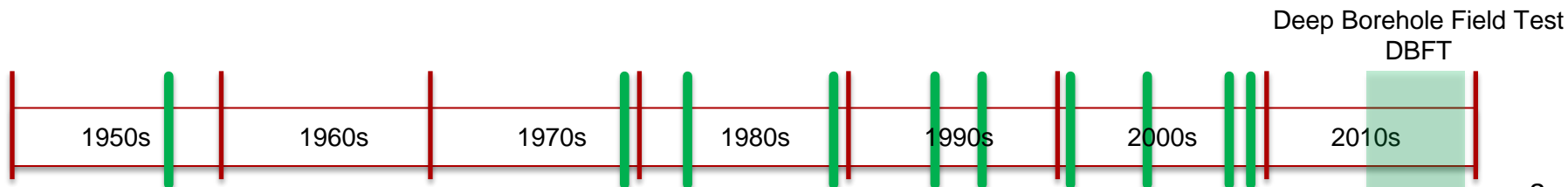
# Deep Continental Drilling

Name	Location	Years	Depth [km]	Diam. [in]	Purpose
Kola SG-3	NW USSR	1970-1992	12.2	8½	Geologic Exploration + Technology Development
Fenton Hill (3)	New Mexico	1975-1987	3, 4.2, 4.6	8¾, 9⅞	Enhanced Geothermal
Gravberg	Central Sweden	1986-1987	6.6	6½	Gas Wildcat in Siljan Impact Structure
Cajon Pass	California	1987-1988	3.5	6¼	Geomechanics near San Andreas Fault
KTB (2)	SE Germany	1987-1994	4, 9.1	6, 6½	Geologic Exploration + Technology Development
Soultz-sous-Forêts GPK (3)	NE France	1995-2003	5.1, 5.1, 5.3	9⅝	Enhanced Geothermal



# Deep Borehole Disposal

- **Hess et al. (1957) NAS Publication 519**  
The Disposal of Radioactive Waste on Land.  
Appendix C: Committee on Deep Disposal
- **Obrien et al. (1979) LBL-7089**  
The Very Deep Hole Concept: Evaluation of an  
Alternative for Nuclear Waste disposal
- **Woodward-Clyde (1983) ONWI-226**  
Very Deep Hole Systems Engineering Studies
- **Juhlin & Sandstedt (1989) SKB 89-39**  
Storage of Nuclear Waste in Very Deep Boreholes
- **Ferguson (1994) SRNL WSRC-TR-94-0266**  
Excess Plutonium Disposition: The Deep Borehole  
Option
- **Heiken et al. (1996) LANL LA-13168-MS**  
Disposition of Excess Weapon Plutonium in Deep  
Borehole: Site Selection Handbook
- **Harrison (2000) SKB-R-00-35**  
Very Deep Borehole – Deutag’s Opinion on Boring,  
Canister Emplacement and Retrievalability
- **Nirex (2004) N/108**  
A Review of the Deep Borehole Disposal Concept
- **Beswick (2008)**  
Status of Technology for Deep Borehole Disposal
- **Brady et al. (2009) SNL SAND2009-4401**  
Deep Borehole Disposal of High-Level Radioactive  
Waste





# Deep Borehole Disposal Concept

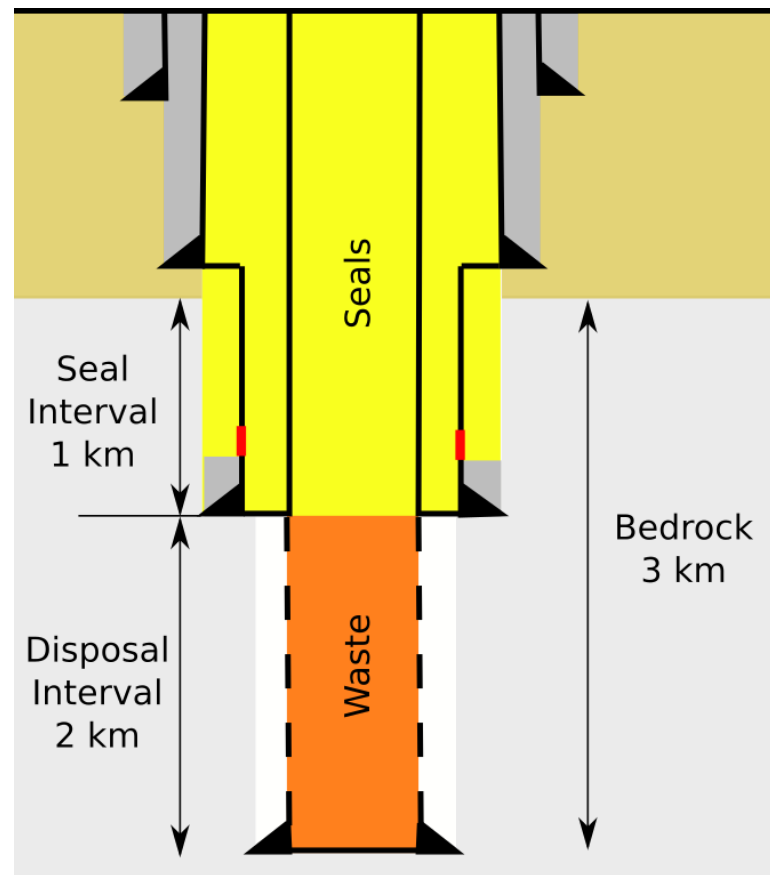
# Deep Borehole Concept & Field Test

## ■ Deep Borehole Disposal (DBD)

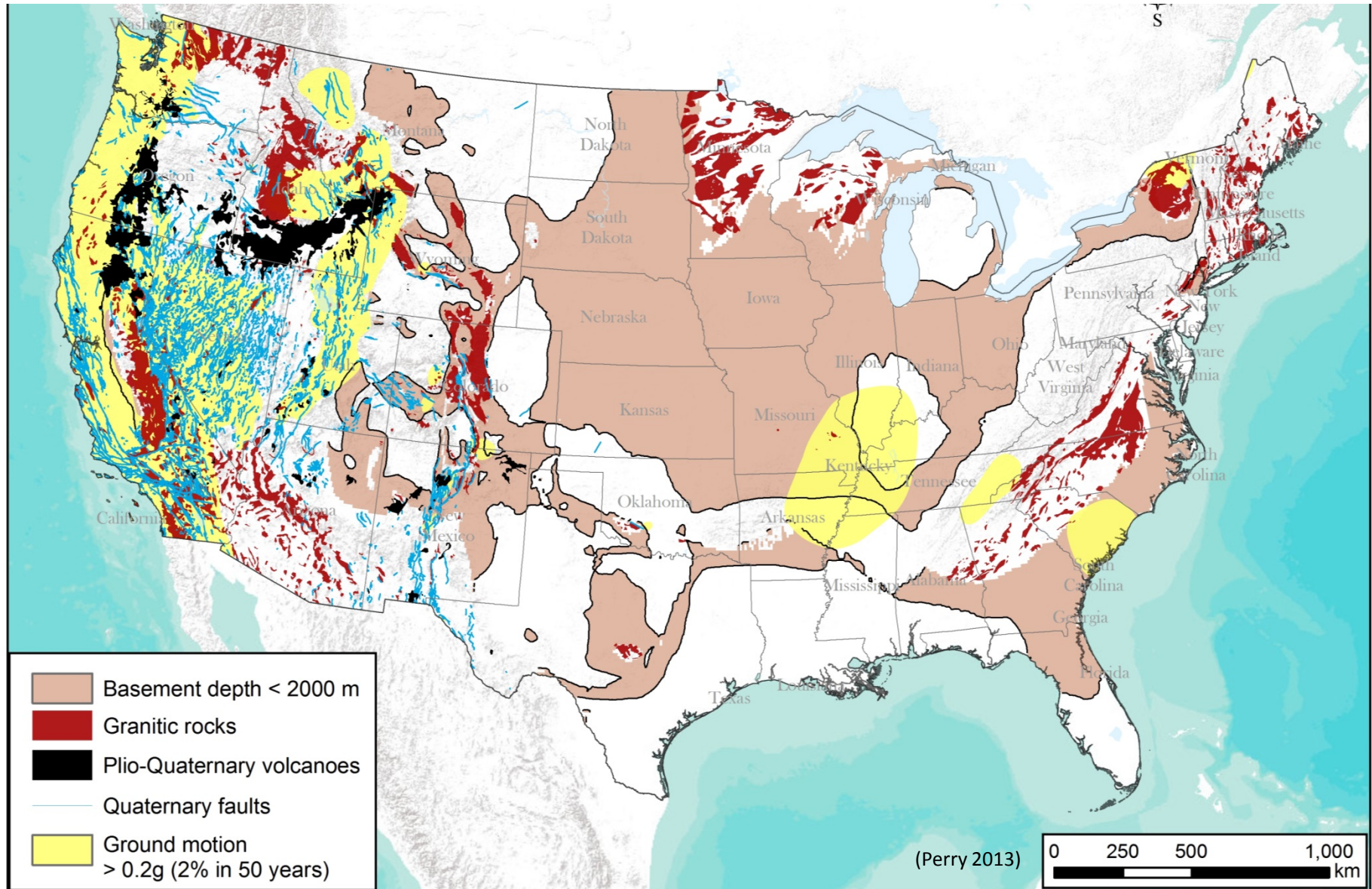
- Boreholes in crystalline rock to 5 km TD
- 3 km bedrock / 2 km overburden
- 1 km bedrock seal
- 2 km disposal zone
- Single borehole or grid

## ■ Deep Borehole Field Test (DBFT)

- Department of Energy – Office of Nuclear Energy (DOE-NE)
- FY 2015-2019 project
- Two boreholes to 5 km TD
- Science and engineering demonstration

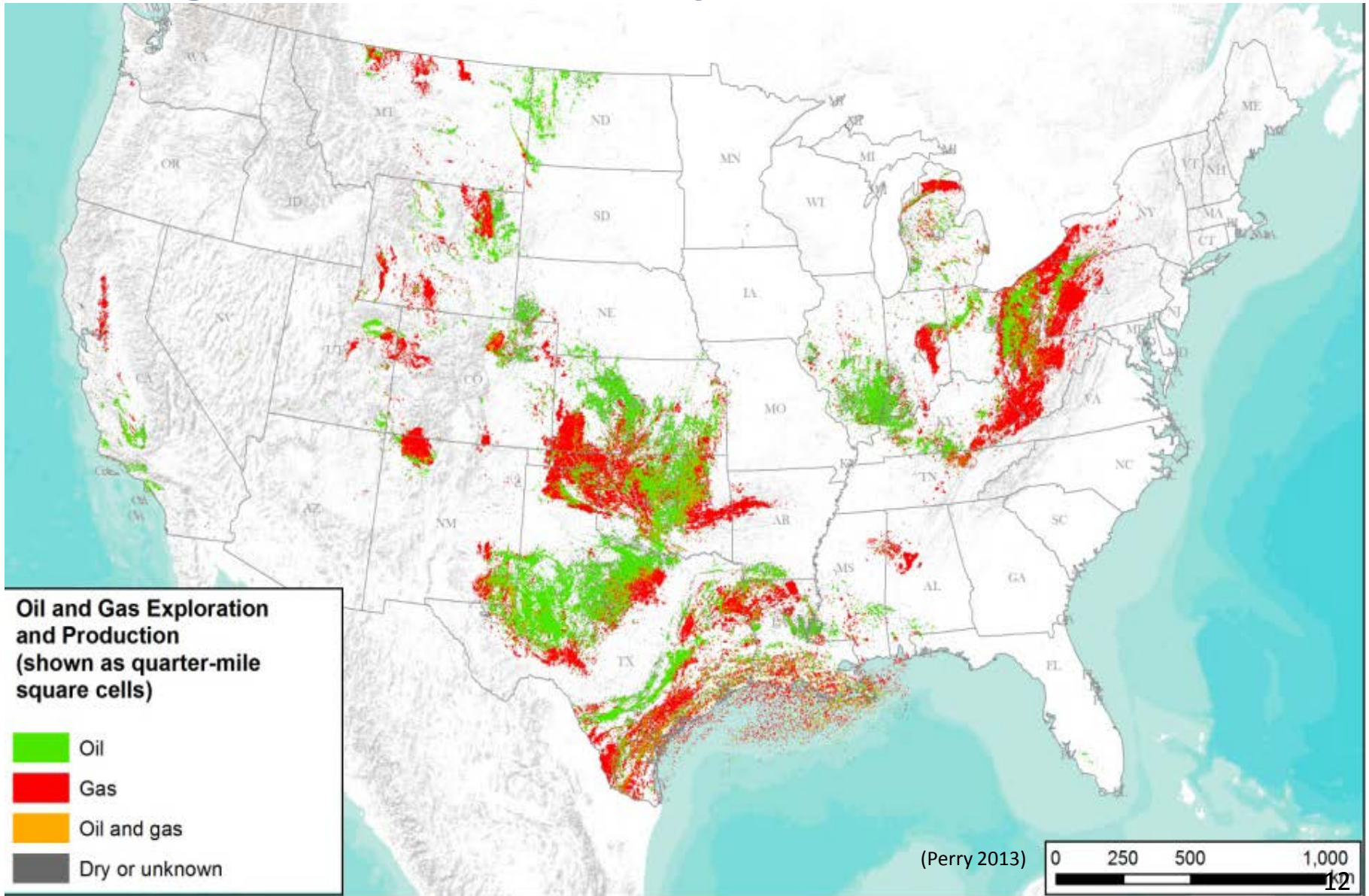


# Siting: Bedrock + Hazards

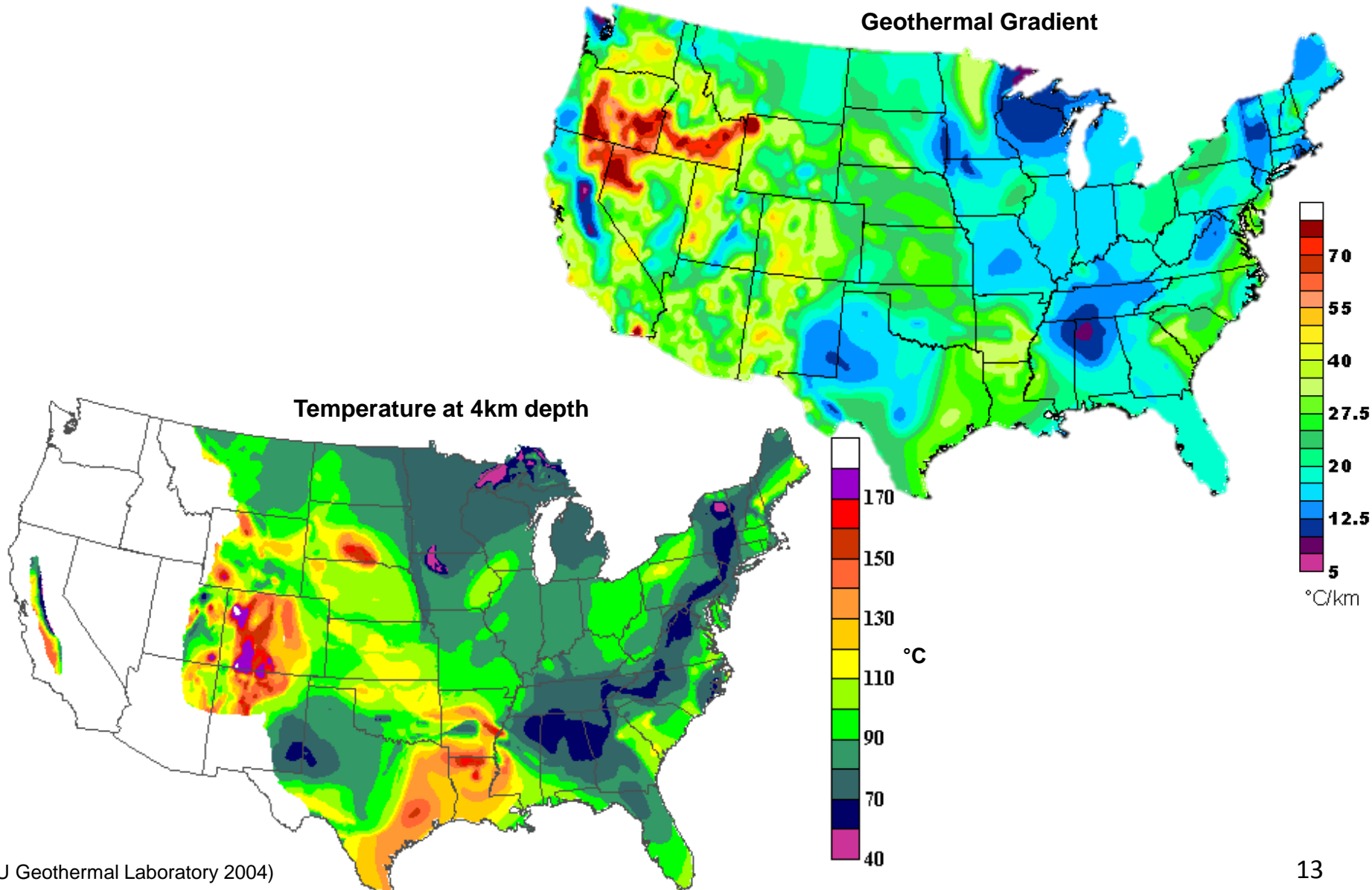




# Siting: Oil/Gas Activity



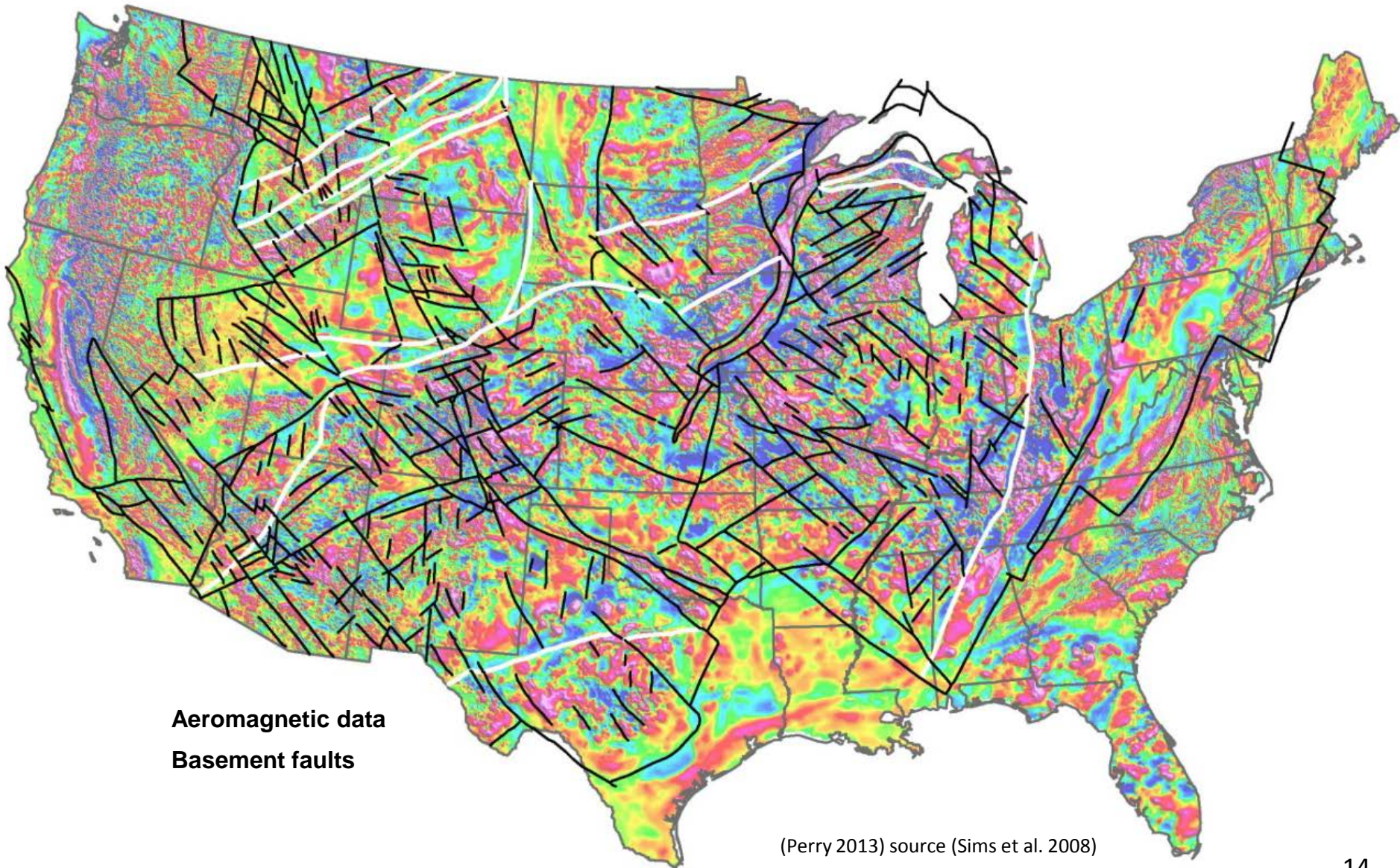
# Siting: Geothermal



(SMU Geothermal Laboratory 2004)

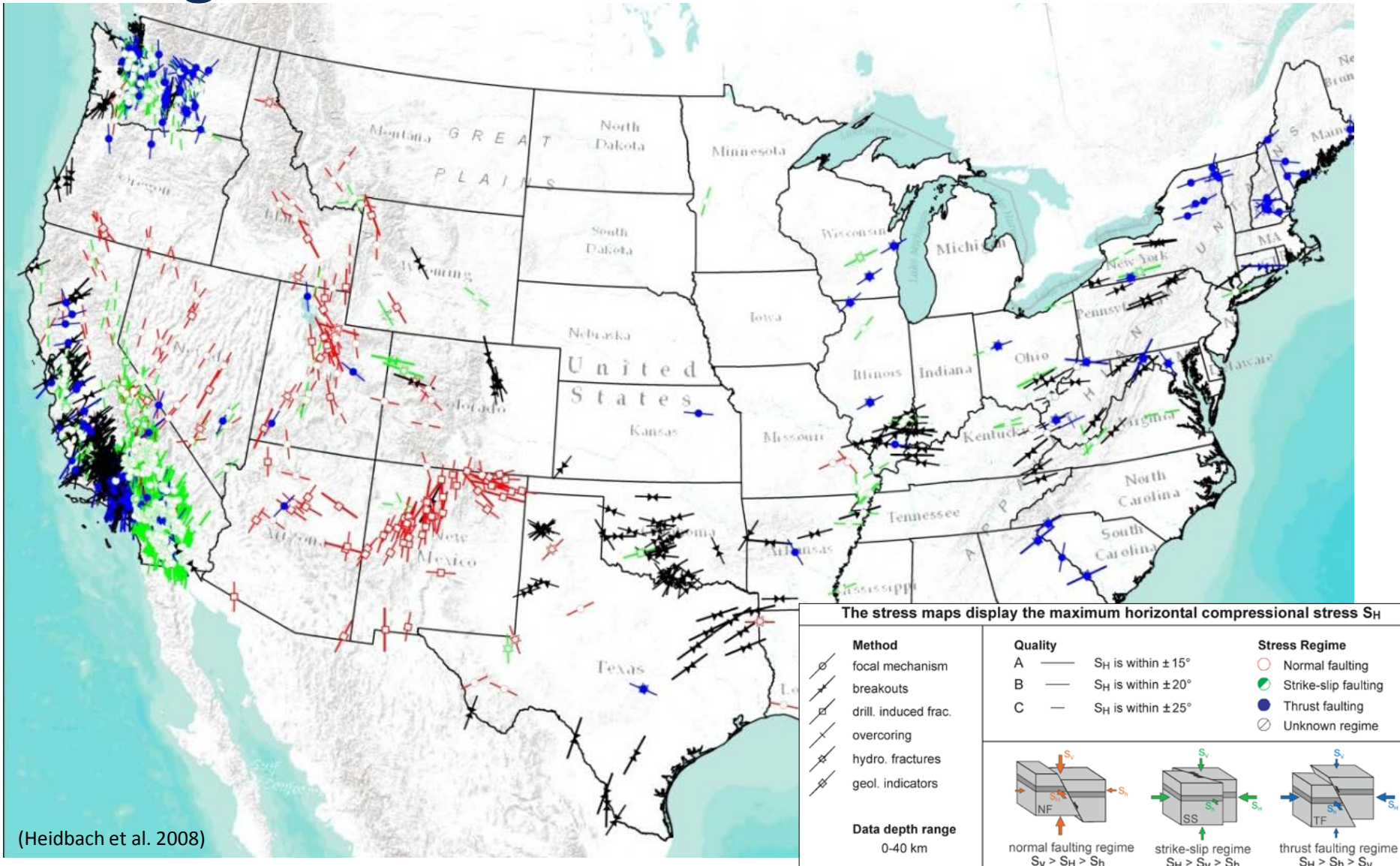


# Siting: Basement Structure





# Siting: Stress State



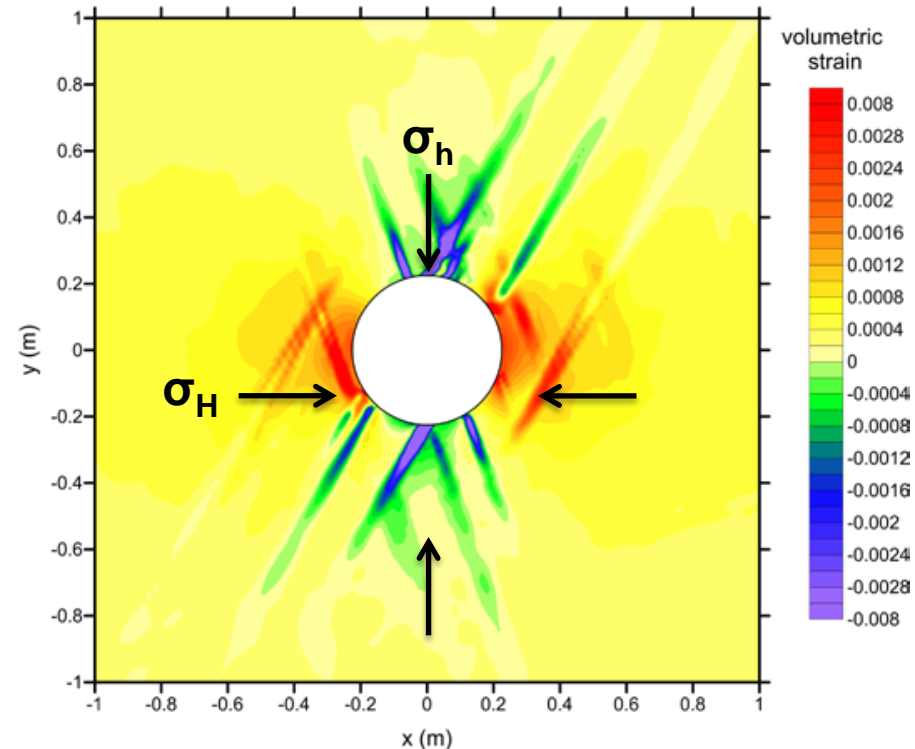
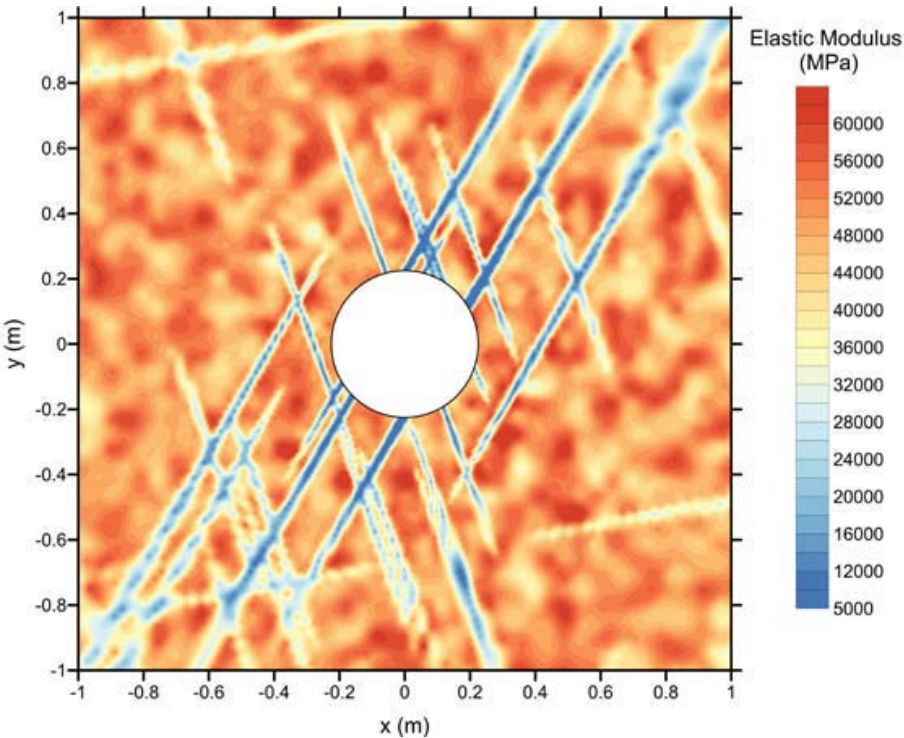
(Heidbach et al. 2008)

# Deep Borehole Preliminary Modeling

# Deep Borehole TM Model

- Thermal-Mechanical Model of Borehole Response @ 5 years
- Borehole Heating + Stress  $\rightarrow$  Host Rock in Compression Along  $\sigma_H$
- Fractures in  $\sigma_h$  Direction Still Extensional

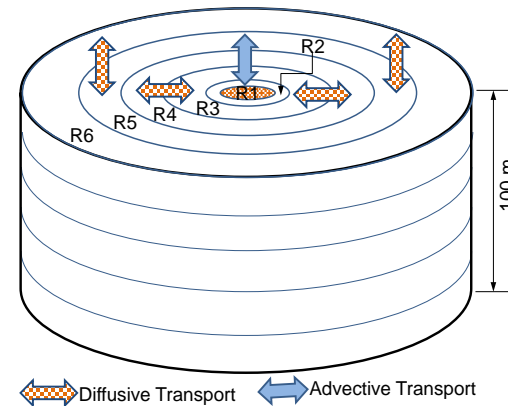
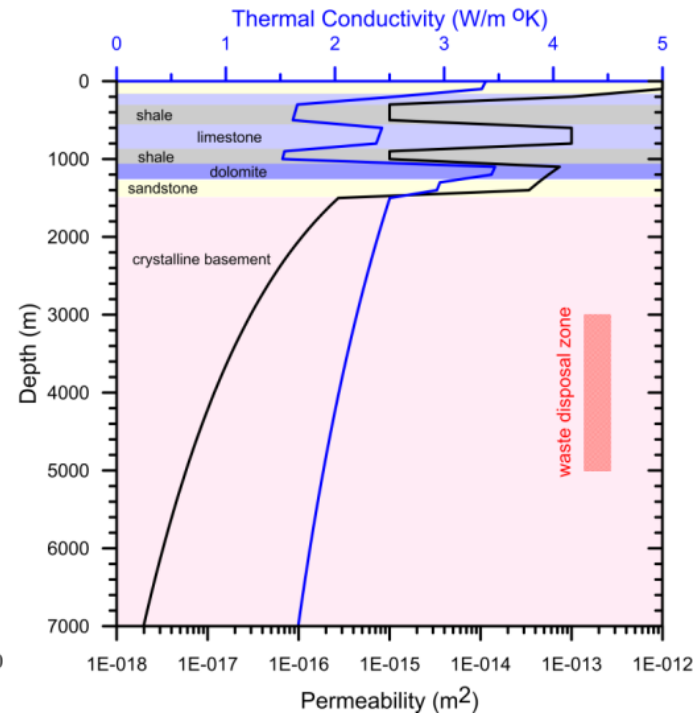
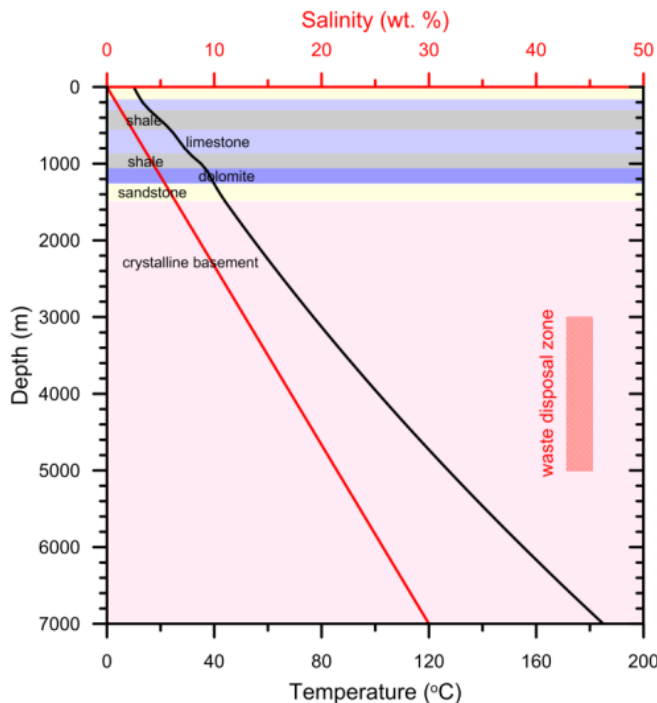
(Arnold 2011) SAND2011-6517C



# Deep Borehole PA Models

## ■ Performance Assessment (PA) Modeling

- Reference geology and borehole design
- Assume grid of boreholes for used nuclear fuel
- Assess post-closure safety
- Thermal-hydrological-chemical processes simulated with FEHM

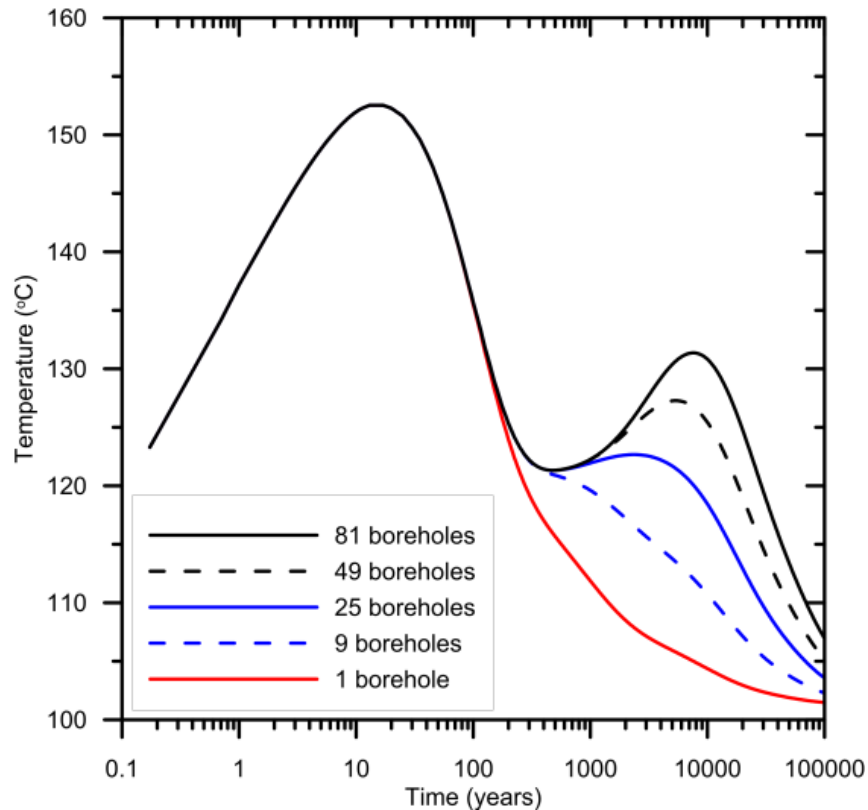


(Arnold et al. 2013) SAND2013-9490P

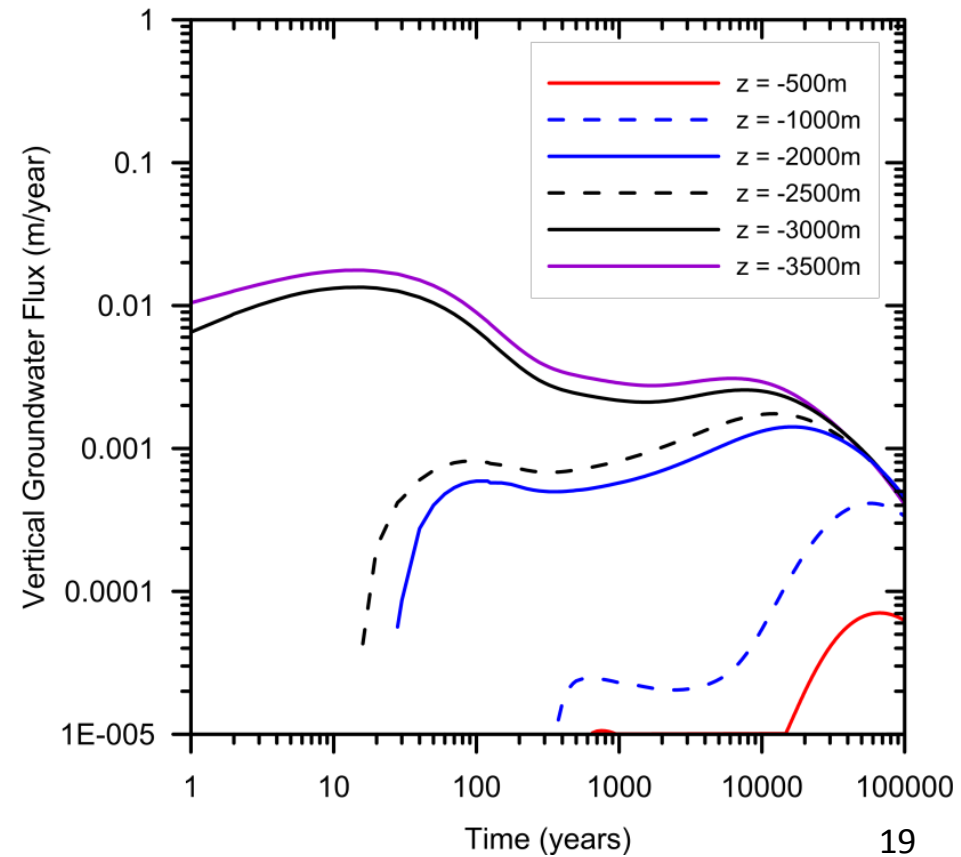
# Deep Borehole PA Models

- Short Thermal Perturbation
- Minimal Resulting Free Convection

Simulated Temperature at 4 km  
Depth Near the Central Borehole



Simulated Vertical Water Flux  
Near Central Borehole (grid of 81)

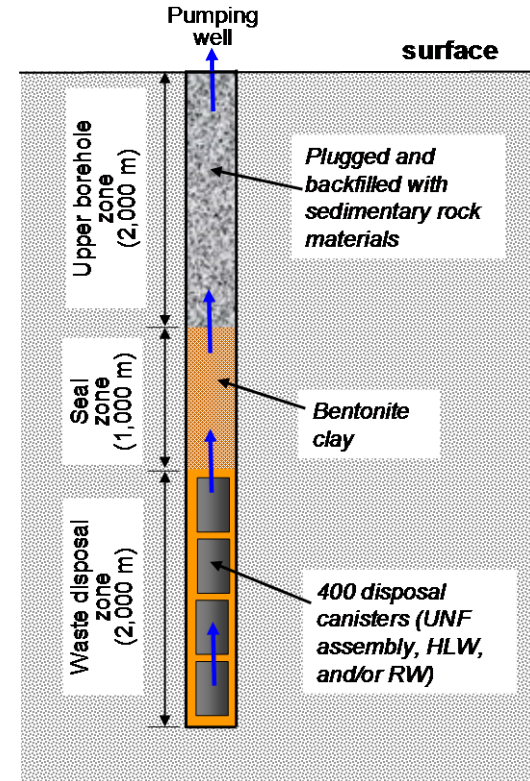
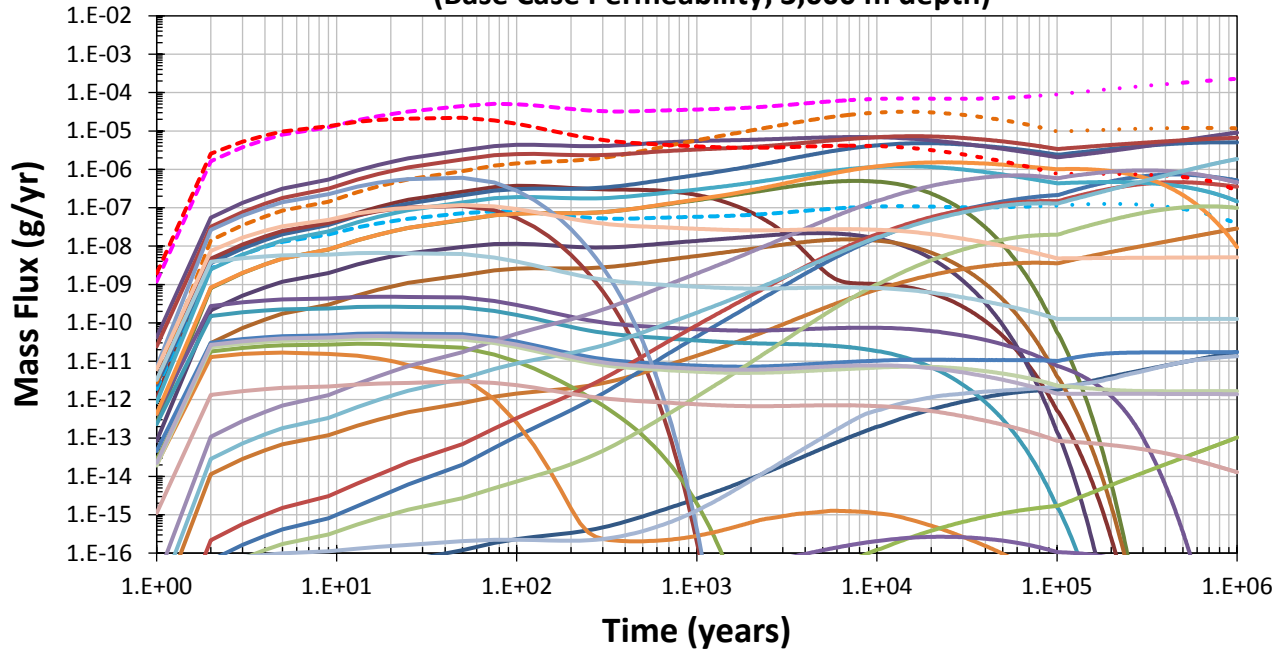




# Deep Borehole PA Models

- No Radionuclide Release in  $10^6$  Years

Mean Total Mass Flux - Disposal Zone Top  
(Base Case Permeability; 3,000 m depth)



(Arnold et al. 2013) SAND2013-9490P



# Deep Borehole Field Test

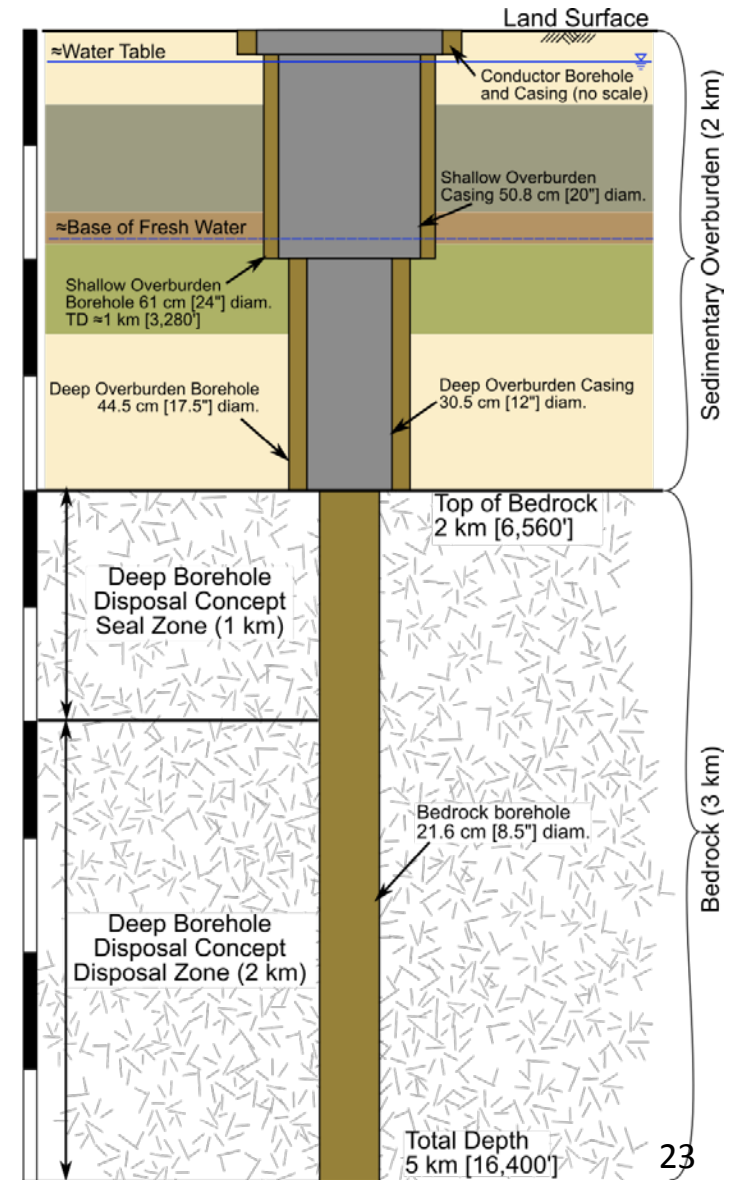
# Deep Borehole Field Test (DBFT)

- **Drill Two 5-km Boreholes**
  - **Characterization Borehole (CB): 21.6 cm [8.5"] @ TD**
  - **Field Test Borehole (FTB): 43.2 cm [17"] @ TD**
  
- **Prove Ability to:**
  - **Drill deep, wide, straight borehole safely (CB + FTB)**
  - **Characterize bedrock (CB)**
  - **Test formations in situ (CB)**
  - **Collect geochemical profiles (CB)**
  - **Emplace/retrieve surrogate canisters (FTB)**

# Characterization Borehole (CB)

- **Medium-Diameter Borehole**
  - Within current drilling experience
- **Drill/Case Sedimentary Section**
  - Minimal testing (not DBFT focus)
- **Drill Bedrock Section**
  - Core (5%) and sample bedrock
- **Testing/Sampling After Completion**
  - Packer tool via work-over rig
  - At limits of current technology

*Borehole designed to maximize likelihood of good samples*



# CB: Environmental Tracer Profiles

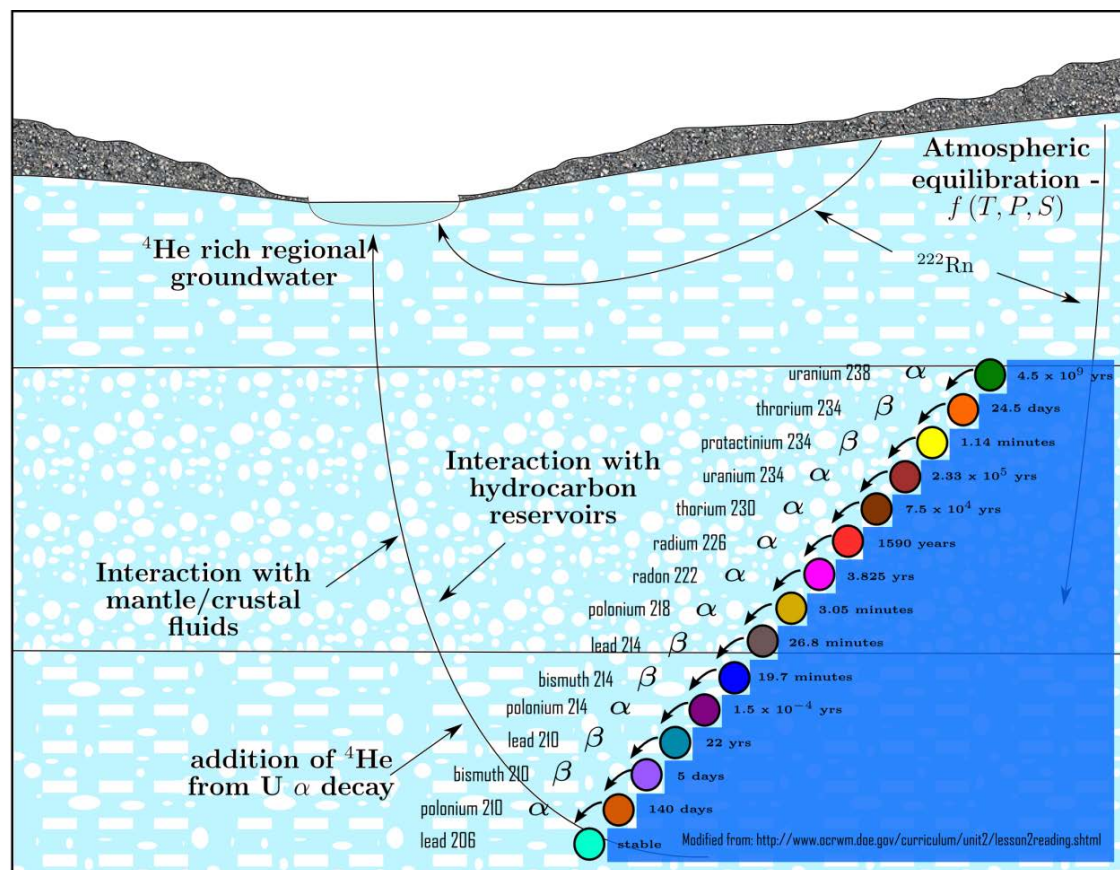
## Vertical Profiles

- Fluid density
- Temperature
- Noble gases
- Stable water isotopes
- Atmospheric radioisotope tracers (e.g., Xe)

## Long-Term Data

- Water provenance
- Flow mechanisms

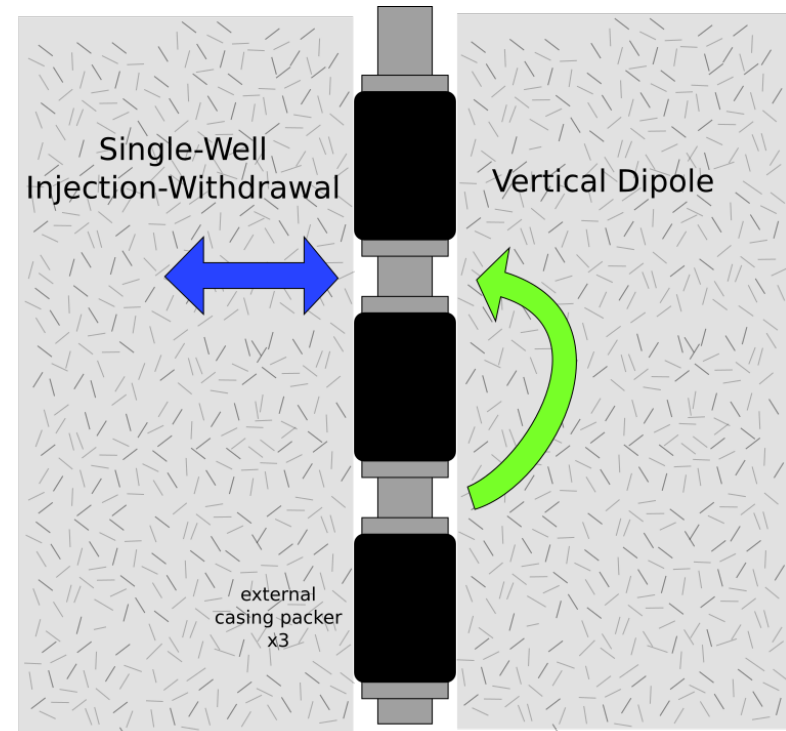
Minerals → pores → fractures



**Fluid Sample Quality + Quantity *Very Important!***

# CB: Hydrogeologic Testing

- **Hydrologic Property Profiles**
  - Static formation pressure
  - Permeability / compressibility
    - Pumping/sampling in high K
    - Pulse testing in low K
- **Borehole Tracer Tests**
  - Single-well injection-withdrawal
  - Vertical dipole
  - Understand transport pathways
- **Hydraulic Fracturing Tests**
  - $\sigma_h$  magnitude
- **Borehole Heater Test**
  - Surrogate canister with heater



# Characterization Difference

## ■ Borehole Characterization & Siting vs.

### ■ Mined waste repositories

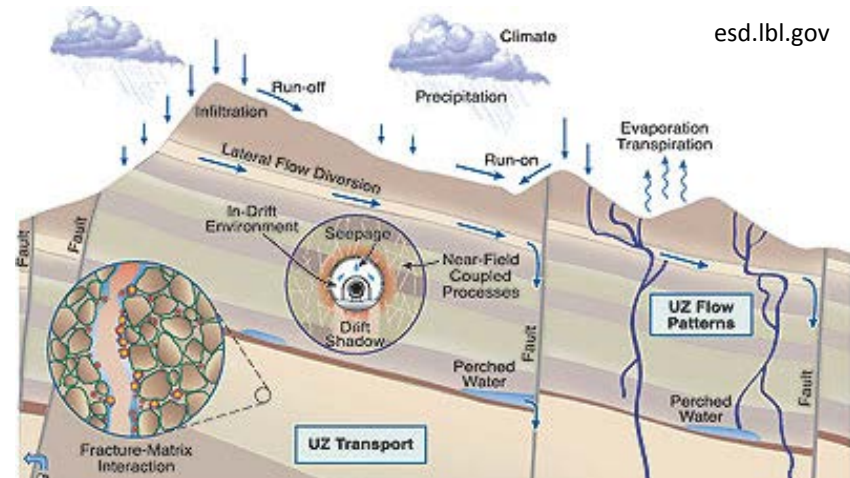
- Less “site mapping”
- Go/no go decision point
- Single-phase fluid flow
- Less steep pressure gradients

### ■ Oil/gas or mineral exploration

- Crystalline basement vs sedimentary rocks
- Low-permeability
- Minimal mineralization
- Avoid overpressure

### ■ Geothermal exploration

- Low geothermal gradient



esd.lbl.gov

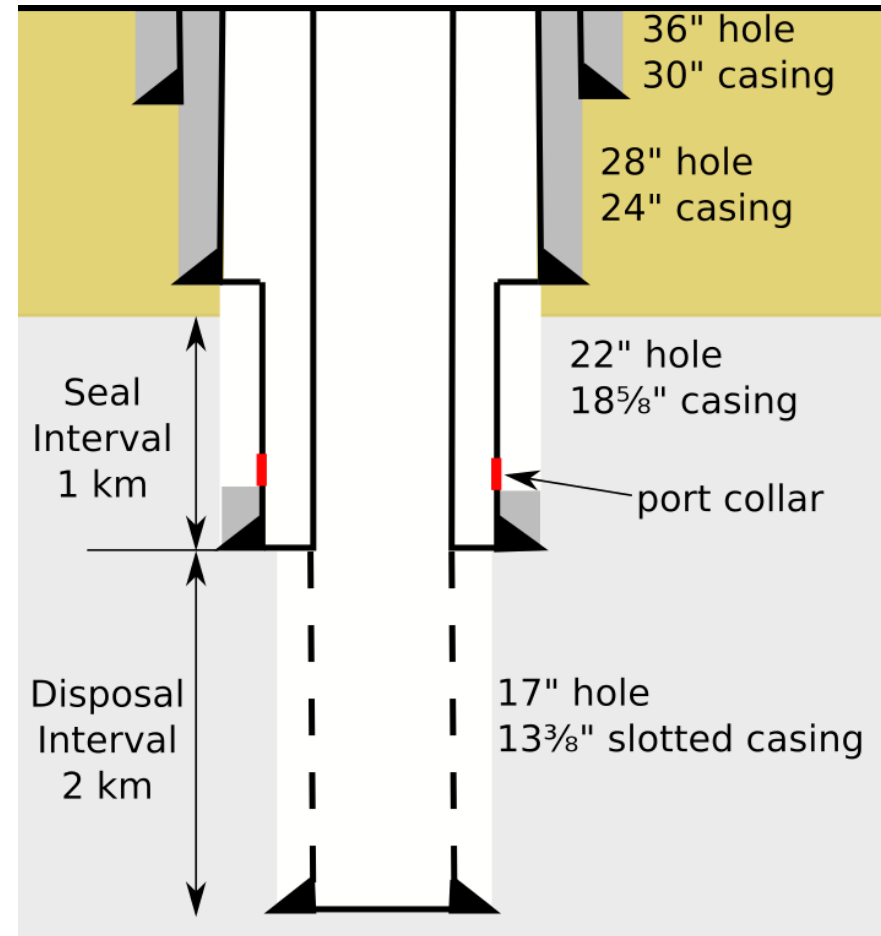


SAND2010-6048



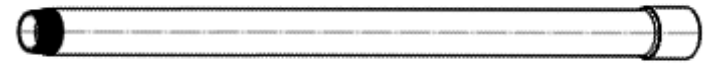
# DBFT: Field Test Borehole (FTB)

- **Large-Diameter Borehole**
  - Push envelope of drilling tech
- **Casing Schedule**
  - Continuous 13 <sup>3</sup>/<sub>8</sub>" pathway to TD
    - Slotted & permanent in disposal interval
    - Removable in seal and overburden intervals
- **Demonstrate**
  - Emplacing canisters
  - Removing canisters
  - Surface handling operations

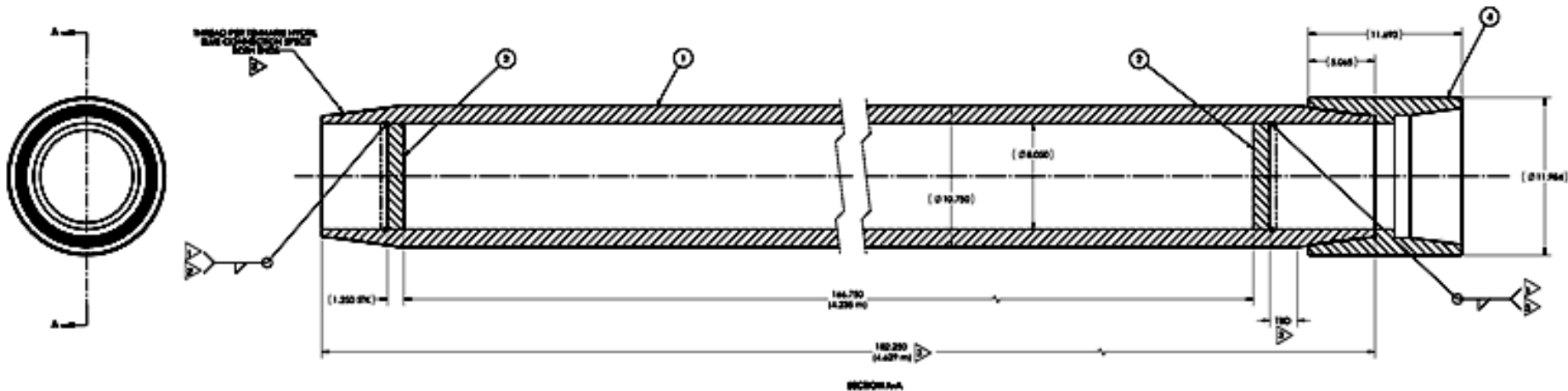


*Borehole designed to maximize emplacement safety*

# Waste Package Design



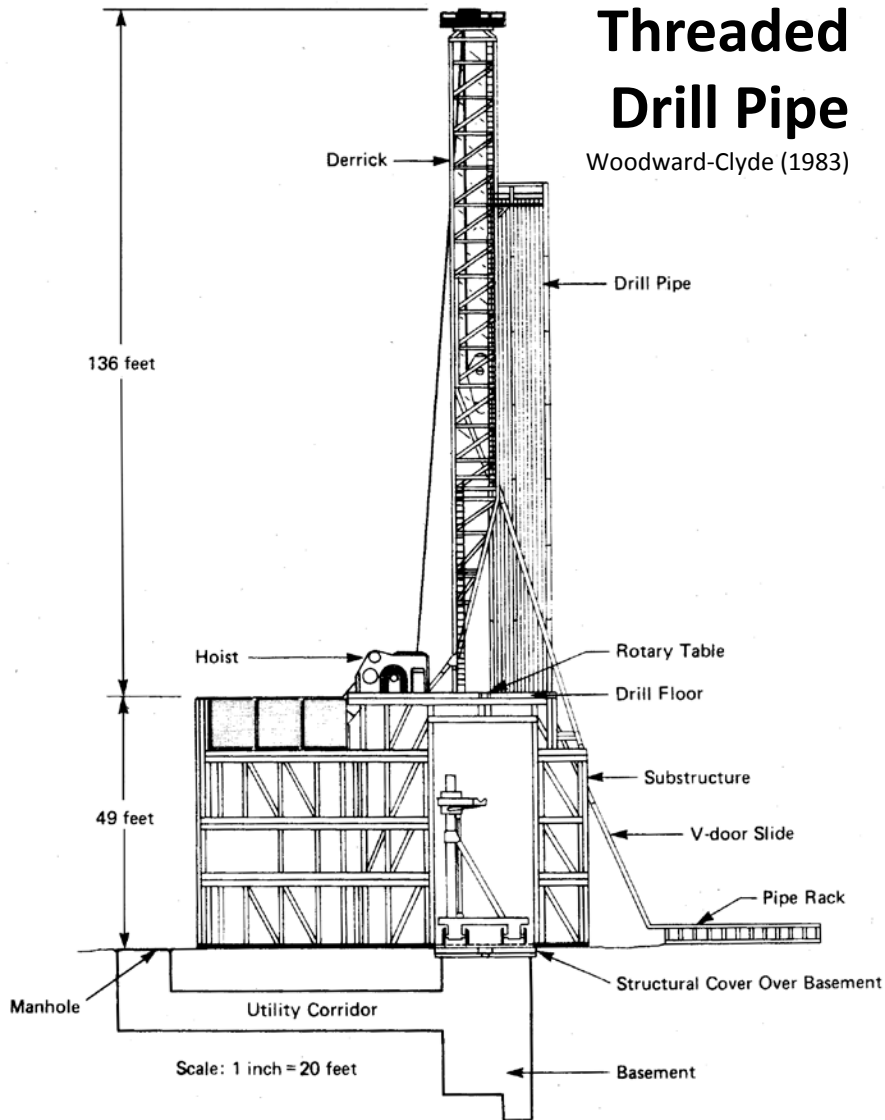
- **Structural Integrity**
  - Hydrostatic pressure and canister string load
  - Integrity through emplacement, sealing, and closure
- **Waste Loading**
  - Transport and dispose in same canister
  - Transfer from shipping casks onsite



# FTB: Emplacement Methods

## Threaded Drill Pipe

Woodward-Clyde (1983)



## Coiled Tubing



## Wireline



# FTB: Operational Safety

- Zero Radiological Risk
- Focus on Downhole Safety
- Downhole Failure Modes
  - Pipe string + canister(s) drop in borehole
  - Pipe string drop onto canister(s)
  - Single canister drop in borehole (consequence?)
  - Canister leak/crush
  - Fishing operations
  - Seismic events



NTS Climax Spent Fuel Test (1978-1983)

# Summary

- **Deep Borehole Disposal Concept**
  - 10 × geologic isolation of mined repository
  - Seals only pathway for release
  - Simple construction (for few boreholes)
  - Wide site availability
  - Single-Phase, Diffusion Dominated
  - Geological Issues?
    - Drill elsewhere vs. Engineer away
  
- **Deep Borehole Field Test (FY15-19)**
  - Drill two 5-km large-diameter boreholes
  - Demonstrate ability to
    - Characterize bedrock system (CB)
    - Emplace/retrieve surrogate canisters (FTB)



SAND2010-6048